



Drill No.	Dia In.	A In.	Drill No.	Dia In.	A In.	Drill No.	Dia In.	A In.	Drill No.	Dia In.	A In.
60	.0400	.012	37	.1040	.031	14	.1820	.055	3/8	.3750	.113
59	.0410	.012	36	.1065	.032	13	.1850	.056	25/64	.3906	.117
58	.0420	.013	35	.1100	.033	12	.1890	.057	13/32	.4062	.122
57	.0430	.013	34	.1110	.033	11	.1910	.057	27/64	.4219	.127
56	.0465	.014	33	.1130	.034	10	.1935	.058	7/16	.4375	.131
55	.0520	.016	32	.1160	.035	9	.1960	.059	29/64	.4531	.136
54	.0550	.017	31	.1200	.036	8	.1990	.060	15/32	.4687	.141
53	.0595	.018	30	.1285	.039	7	.2010	.060	31/64	.4844	.145
52	.0635	.019	29	.1360	.041	6	.2040	.061	1/2	.5000	.150
51	.0670	.020	28	.1405	.042	5	.2055	.062	33/64	.5156	.155
50	.0700	.021	27	.1440	.043	4	.2090	.063	17/32	.5312	.159
49	.0730	.022	26	.1470	.044	3	.2130	.064	35/64	.5469	.164
48	.0760	.023	25	.1495	.045	2	.2210	.067	9/16	.5625	.169
47	.0785	.024	24	.1520	.046	1	.2280	.068	37/64	.5781	.173
46	.0810	.024	23	.1540	.046	15/64	.2344	.070	19/32	.5937	.178
45	.0820	.025	22	.1570	.047	1/4	.2500	.075	39/64	.6094	.183
44	.0860	.026	21	.1590	.048	17/64	.2656	.080	5/8	.6250	.188
43	.0890	.027	20	.1610	.048	9/32	.2812	.084	41/64	.6406	.192
42	.0935	.028	19	.1660	.050	19/64	.2968	.089	21/32	.6562	.197
41	.0960	.029	18	.1695	.051	5/16	.3125	.094	43/64	.6719	.202
40	.0980	.029	17	.1730	.052	21/64	.3281	.098	11/16	.6875	.206
39	.0995	.030	16	.1770	.053	11/32	.3437	.103	23/32	.7187	.216
38	.1015	.030	15	.1800	.054	23/64	.3594	.108	3/4	.7500	.225